

BROAD CENTRAL AIR CONDITIONING & MAGNETIC BEARING OIL FREE CHILLER BROAD PACKAGED POWER-EFFICIENT CHILLER MODEL SELECTION & DESIGN MANUAL



Application

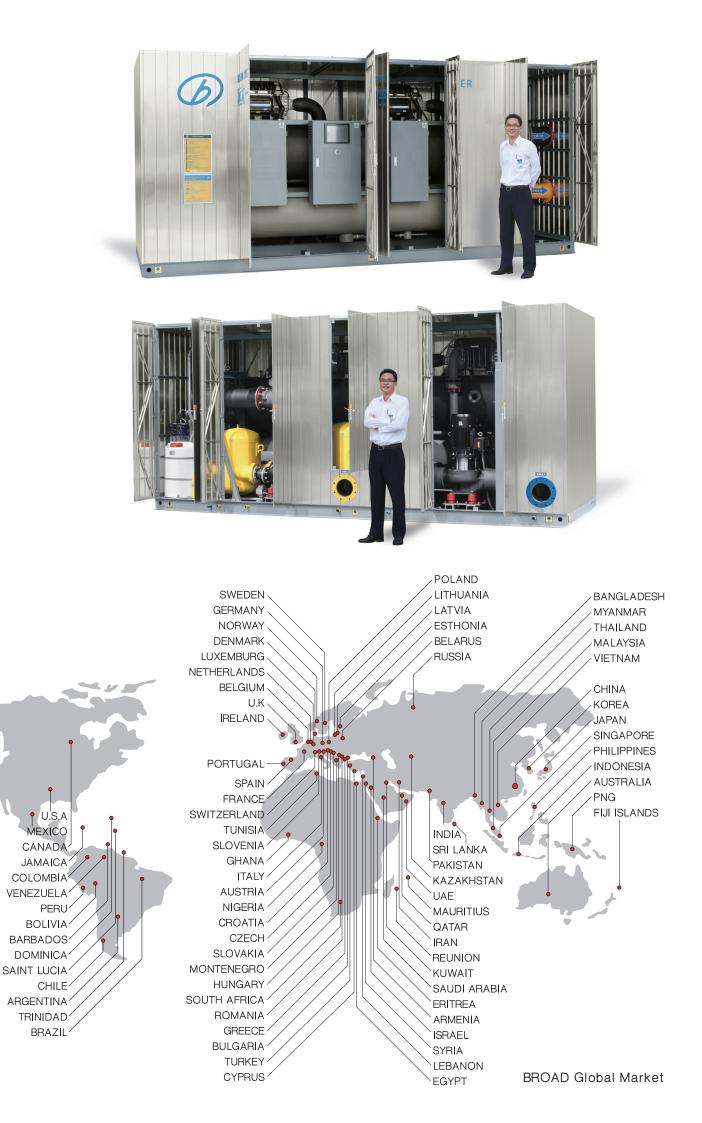
- Provide chilled water for central air conditioning system
- Produce chilled water over 3℃

Cooling capacity 520 ~ 4200 kW (150 ~ 1, 200 RT)





Global Internet Monitoring Center for BROAD central air conditioning. It has been operating since 1996, known as the pioneer of "internet +".



AS THE GLOBAL LEADER OF NON-ELECTRIC CHILLER, WHY BROAD ALSO MAKES ELECTRIC CHILLER ?

BROAD non-electric chiller is the world's most efficient equipment when evaluating the efficiency of "primary energy", also it is the only central air conditioning that can generate chilled water, heating water and sanitary hot water with the highest reliability, the longest life span and the quietest operation. However, the following reasons determine that we are manufacturing power-efficient chiller now.

- 1. Many areas have no access to natural gas or waste energy sources.
- 2. Some inquires need cooling only, or the yearly operation time is too short to use multi-function air conditioning.
- 3. Specific locations powered by wind, hydro or solar PV has great potential to reduce CO₂ emissions.
- 4. BROAD Power-efficient Chiller is more efficient than traditional electric chillers.
- 5. BROAD Packaged Water Distribution System is more efficient than traditional distribution systems.
- 6. BROAD Power-efficient Chiller can be combined with BROAD non-electric chiller and BROAD CHP system, which has higher efficiency and energy flexibility than single energy source equipment.

VALUES OF BROAD POWER-EFFICIENT CHILLER

ENERGY SAVING

The Integrated Part Load Value (IPLV) of the chiller can reach 10. This high IPLV can reduce energy consumption by 40% when compared to traditional electric chillers. BROAD Packaged Water Distribution System can reduce electricity consumption up to 76% when compared to conventional field-built systems.

ADDITIONAL COST SAVING

The magnetic oil free and zero friction technology can save up to 40% energy cost and 90% of maintenance cost when compared with traditional electric chillers.

BROAD PLC "Smart anti-surge control" module insures the chiller always operate in a safe range.

The integrated design of the BROAD chiller, water distribution system and stainless steel metal enclosure reduce design cost and field installation costs for customers.

SPACE SAVING

Compared with the traditional electric chillers, BROAD packaged chiller reduces volume by 30~50% and weight by 30%.

BROAD Packaged Water Distribution System and stainless steel metal enclosures can be installed outside which reduces mechanical room footprint requirements.

WORRY-FREE

BROAD Packaged Water Distribution System and stainless steel metal enclosure eliminate risk and reduce system design, procurement and installation errors.

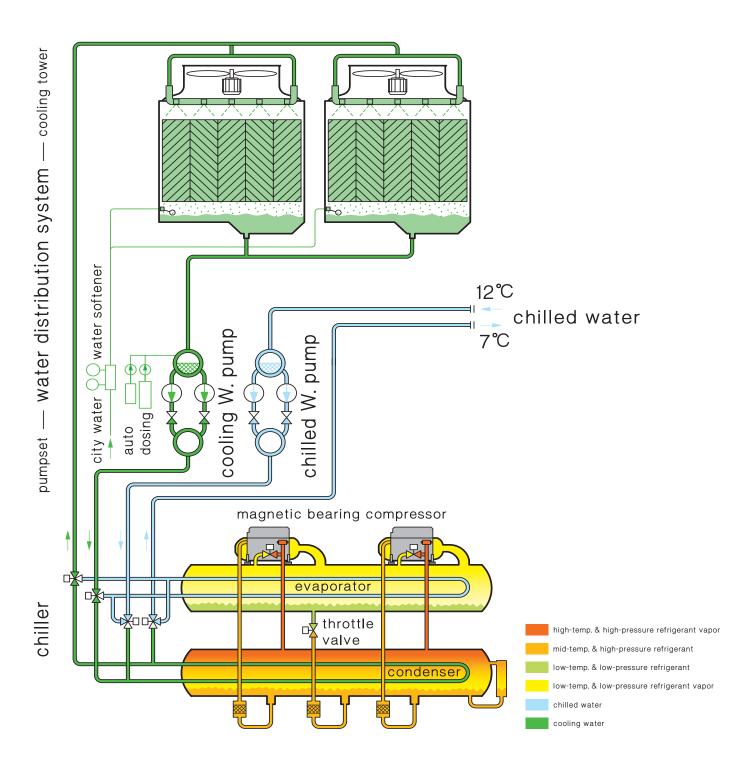
BROAD Intelligent Control System (ICS)can be automated for free operation of the chiller and water distribution system.

BROAD Global Internet Monitoring System provides customers with 24/7/365 fault prediction, analysis and energy-saving management tools.

CONTENTS

Packaged Power-efficient Chiller	1
Working Principle	1
Power-efficient Chiller Rated Parameters	2
Packaged Power-efficient Chiller Rated Parameters	2
Power-efficient Chiller General Parameters	2
Performance Curves	3
Model Selection Curves	3
Nomenclature	3
Combination of Non-electric Chiller and	
Power-efficient Chiller	4
Model Selection & Ordering	5
Supply Scope	6

Design & Construction Tips	7
Dimensions	7
P&I Diagram	12
Scope of Supply/Work	13
Machine Room Construction Tips	14
Control System	15
Exterior Wiring Diagram	16
Lifiting & Leveling Tips	17
List of Control System Installation	18



The cooling principle

The compressor compresses 7° low-temp. & low-pressure refrigerant vapor to 45° high temp. & high pressure vapor then flows into condenser. In condenser cooling water absorbs the heat from refrigerant vapor condensation process and its temperature raises from 30° to 35° . Then the heat will be discharged to air through cooling tower. After condensation, 33° refrigerant becomes into 6° low-temp. & low-pressure liquid after throttle valve. The refrigerant enters evaporator and evaporates immediately. It absorbs heat from the chilled water and makes chilled water drop from 12° to 7° . After evaporation, the refrigerant gasifies into 7° vapor and sucked into compressor. Then next cycle begins.

Power-efficient	Chiller Rated	d Parameters
-----------------	---------------	--------------

Model	С	45	60	90	120	180	240	360
Cooling capacity	kW	520	700	1045	1400	2090	2800	4200
10 ⁴	kcal/h	45	60	90	120	180	240	360
	RT	150	200	300	400	600	800	1200
Input power	kW	95.5	125.0	185.0	238.0	360.0	445.5	665.0
Rated COP		5.45	5.60	5.65	5.88	5.81	6.30	6.32
COP (IPLV)		9.69	9.35	9.88	9.76	9.68	10.36	10.18
Starting current	А	2	2	2	2	2	2	2
Maximum operation current	А	180	230	360	460	740	920	1380
Power demand	kW	105	130	200	260	380	520	750
Evaporator								
Flow rate	m³/h	90	120	180	240	360	480	720
Pressure drop	kPa	28	30	60	70	95	70	110
Connection nozzle	DN	150	150	200	200	250	300	350
Condenser								
Flow rate	m³/h	112	150	225	300	450	600	900
Pressure drop	kPa	28	35	65	75	90	75	105
Connection nozzle	DN	150	150	200	200	300	300	350
Refrigerant wt.	kg	230	320	500	650	950	1300	1900
Shipment wt.	kg	2600	3500	4600	5700	10000	11400	20000
Operation wt.	kg	3000	4000	5200	6700	11200	13400	22400

Packaged Power-efficient Chiller Rated Parameters

Мо	Model CY		60	90	120	180	240	360
set	Chilled water pump							
Pumpset	External head mH ₂ C	19	21	21	20	19.5	21	18
Ē	Power demand kW	11	15	22	37	44	60	90
	Rated power consumption kV	9.4	12.8	18.7	31.5	37.4	51.0	76.5
	Cooling water pump							
	External head mH ₂ C	11.5	11.5	8.5	7.5	6	8.5	6.5
	Power demand kW	8	11	15	22	37	44	60
	Rated power consumption kV	6.8	9.4	12.8	18.7	31.5	37.4	51.0
	Total power demand kW	19	26	37	59	81	104	150
	Shipment wt. kg	1300	1600	1800	2100	3300	3300	5000
	Operation wt. kg	2500	3100	3500	3800	6300	6800	8500

General Conditions

- 1. Rated chilled W. outlet/inlet temp: 7/12℃
- 2. Rated cooling W. outlet/inlet temp: 35/30℃
- 3. Lowest permitted outlet temp. for chilled water: $3\,{}^\circ\!\!C$
- 4. Lowest permitted inlet temp. for cooling water: 10℃
- 5. Adjustable chilled water flowrate: $50 \sim 120\%$
- 6. Adjustable cooling water flowrate: 20~130%
- 7. Pressure limit for chilled W. and cooling W.: ≤ 1.0MPa (high pressure model available)
- 8. Adjustable load: 10~100%

- 9. Fouling factor for chilled W: 0.018m² · K/kW Fouling factor for cooling W: 0.044m² · K/kW
- 10. Refrigerant: R134a
- Machine room ambient temperature: 5~43℃, humidity ≤85%
- 12. Life design: 30 years
- 13. Operation noise: ≤65dB (A)
- 14. Operation vibration: ≤ 0.30 mm



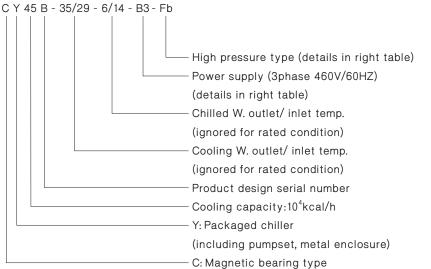
Chilled water temp. changes 8 100 З Chilled water outlet temp. ℃ Cooling water temp. changes % Cooling water inlet temp. ℃ Cooling capacity changes Electricity consumption % 50 60 90 100 Cooling capacity % Cooling Electricity capacity consumption

Chilled water temp.℃ 18℃ 15℃ 13℃ 11 °C Cooling capacity 9°C 7℃ 5℃ 3℃ % Electricity consumption 18°C 13°C % 9°C 7°℃ 5°C 120 ^{__} 18 `3℃ Cooling water temp.℃

Model Selection Curves

Notes: Calculation method of COP COP = cooling capacity%/electricityconsumption%×rated COP e.g. C90 rated COP is 6.05, chilled water temp. is 7°C, cooling water temp. is 26°C, then cooling capacity is 100%, electricity consumption is 87%, $COP = 100\%/87\% \times 6.05 = 6.95$

Nomenclature



Codes for	high	pressure	type:
-----------	------	----------	-------

Pressure limit MPa	Chilled W.	Cooling W.
1.01~1.60	Fb	Mb
1.61~2.00	Fc	Мс
2.01~2.40	Fd	Md

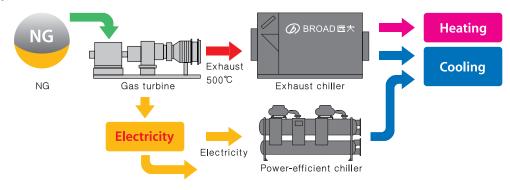
Codes for power supply:

	- 1	1-1-2-
Power	Voltage	Frequency
supply	/	
B1	380V	50Hz
B2	400~415V	
В3	460V	60Hz
B5	380V	
B6	400~415V	
B7	575V	

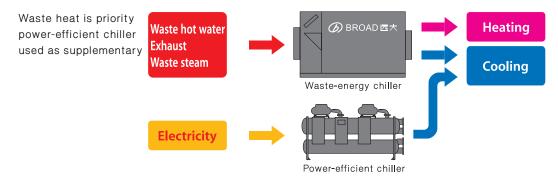
Combination of Non-electric Chiller and Power-efficient Chiller

Combination of CHP and power-efficient chiller

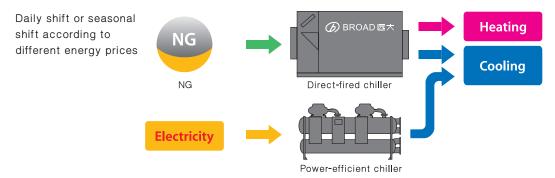
Energy self-sufficient system



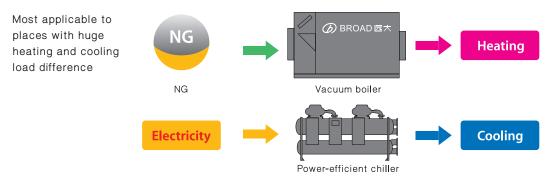
Combination of waste heat chiller and power-efficient chiller



Combination of direct-fired chiller and power-efficient chiller



Combination of vacuum boiler and power-efficient chiller



Model Selection & Ordering

Function selection

- · Cooling only type
- Combination of CHP and power-efficient chiller, Combination of waste heat chiller and powerefficient chiller, combination of direct-fired chiller and power-efficient chiller, combination of vacuum boiler and power-efficient chiller

Load selection

- Any building cooling load cannot be estimated according to the building area, as it is more closely related to building insulation and room function
- 30~50W/m² is recommended for energy-efficiency building, 60~90W/m² for normal building, 100~150W/m² for high occupancy and high space building

Flowrate selection

- BROAD designs the distribution system head according to its profound experiences
- · BROAD is open for special head design

Pressure selection

- The standard pressure limit for chilled/heating/ cooling water is 1.0MPa. Information about high pressure type please see Code for high pressure type
- >2.0MPa system: secondary heat exchange recommended

Control

- BROAD power-efficient chillers are equipped with complete control function including internet monitoring
- If customers have a building management system (BMS), the BMS control interface can be selected as an optional supply. If the BMS interface is not ordered along with the chiller, it can be purchased later
- BROAD BMS is recommended to customers (for the whole building)

Machine room location

- On the floor or on building rooftop
- · Chiller can also be installed in the basement
- Cooling tower should be installed on the floor, on stilt or on building rooftop

Packaged selection

- Packaged power-efficient chiller includes chiller, water distribution system, metal enclosure as machine room, etc.
- If the packaged system is installed in the building, metal enclosure can be selected as an option
- · Cooling tower is an option for international

Lead time

- ≤CY90: 3~6 months
- ≥CY180:6~9 months

Warranty

Free warranty is to cover 24 months from commissioning or 30 months from shipment,whichever comes earlier Warranty conditions:

- The Chiller should be installed as per BROAD Power-efficient Chiller Model Selection & Design Manual catalogue, and be commissioning by BROAD service engineer
- · The chiller should be well connected with Internet
- The Buyers must operate and conduct regular maintenance as per Service Form of maintenance
- The Chiller service & maintenance record should be uploaded to BROAD Service Management APP with 24 hours after the procedure is done
- Solution sample should be sent to BROAD once/ year. Any service abnormal should be reported to BROAD International Service Center within 4 hours when it occurs

Technical specification is based upon

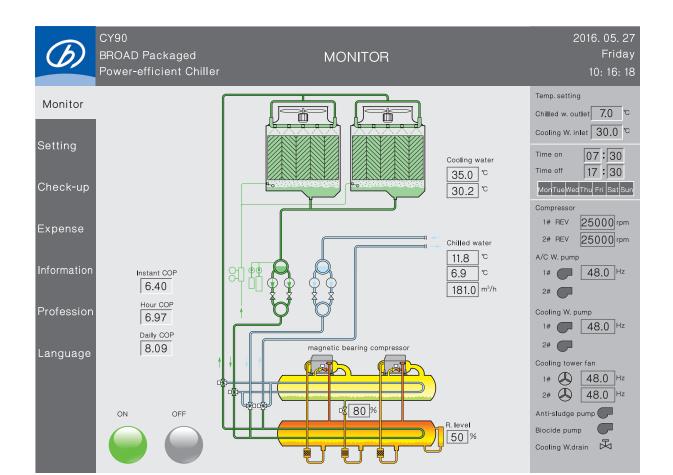
- GB/T18430 Water Chilling (Heat Pump) Packages Using The Vapor Compression Cycle. Part 1: Water Chilling (Heat Pump) Packages For Industrial & Commercial And Similar Application
- GB 25131 Safety Requirements For Water Chillers (Heat Pump) Using The Vapor Compression Cycle
- GB 19577 Minimum Allowable Values Of Energy Efficiency And Energy Efficiency Grades For Water Chillers
- ANSI/AHRI 551-591 (SI) with Addendum Performance Rating of Water-Chilling and Heat Pump Water-Heating Packages Using the Vapor Compression Cycle

Supply Scope

Products	Category	Item	Remarks
Chiller	Chiller	Heat exchanger	Include condenser, evaporator (cold insulation included)
		Compressor	Magnetic bearing, VFD centrifugal type ,oil free operation
		Throttling valve set	Include electronic expansion valve, drying filter, shut-off valve, regulating valve
		Check valve	Prevent refrigerant vapor flow-back to protect compressor
		Motor cooling device	Include drying filter, control valve set etc
	Control	Low voltage control cabinet	Include low voltage electric parts, control board, PLC, etc
system	system	Power control cabinet	Includes switch gear, instant, reactor etc
		Touch screen	For operation
		External control elements	Include temperature & pressure sensors, flow switches, solution level probes and actuators
		BMS interface (optional)	Connect to BMS system through dry contact or serial communication
	Refrigerant R134a		Used for cooling
Pumpset	Pumpset	A/C water pump	Two units
system		Cooling water pump	Two units
		Accessories	Include zero resistance filter, check valve, soft connectors, valves and vibration isolator etc
		Piping *	Include all piping between pumpset and chiller
		Piping accessories	Include flow switches, auto air vent & its socket, soft connectors
		Motor drain valve	When water quality becomes poor, this valve automatically drains the cooling water. It also drains cooling water automatically in winter to avoid freeze
		A/C W. flowmeter	For precise management of chiller load and efficiency
		Water softener	Improve A/C water and cooling water quality
		Auto dosing device	Automatically charge biocide corrosion inhibitor and anti-sludge to the cooling water
		Pumpset control cabinet	Include inverters for A/C W. pump, cooling W. pump, cooling fan soft starter, low voltage electric parts, etc
		Electric wiring *	Include wires, cables, cable conduit, cable supporters, etc.
Option	Enclosure	Enclosure	Include stainless steel panel, roof cover, structural frame, baseframe, as well as accessories

Notes: 1. * only for standard size. Special offer is available

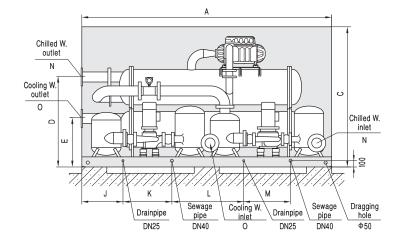
2. If the customer does not order cooling tower, a control signal linkage to cooling fan will be provided

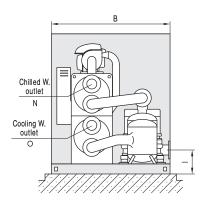


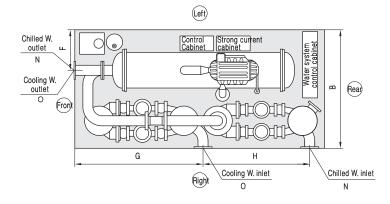
DESIGN & CONSTRUCTION TIPS

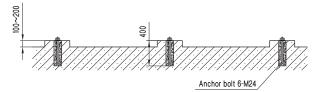
Dimensions

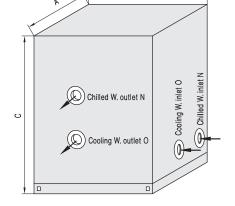
CY45 / CY60



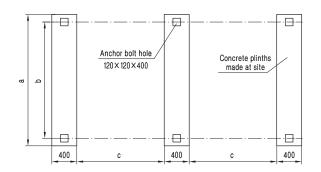




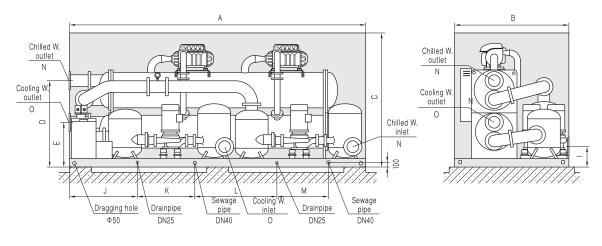


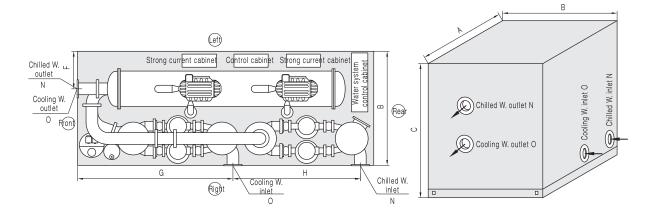


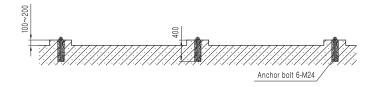
В

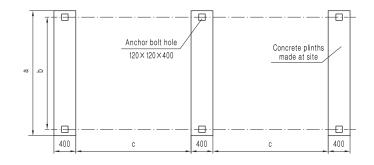


Model	А	В	С	D	E	F	G	Н	I
CY45	3960	1880	2360	1435	780	640	1825	1895	380
CY60	4220	2130	2660	1695	800	710	1885	2120	420
Model	J	К	L	М	N	0	а	b	С
CY45	765	645	1090	935	DN150	DN150	2080	1840	1380
CY60	800	640	1170	935	DN150	DN 150	2330	2090	1510



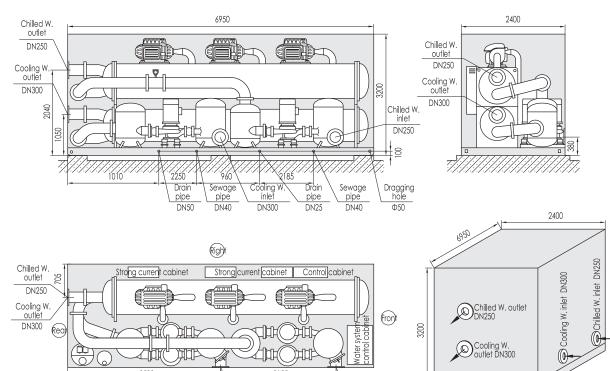






Model	А	В	С	D	E	F	G	Н	I
CY90	5520	2130	2660	1610	840	705	2880	2590	380
CY 120	5780	2130	2660	1640	790	665	2925	2530	380
Model	J	К	L	М	Ν	0	а	b	С
CY90	1625	645	1520	935	DN200	DN200	2330	2090	2160
CY 120	1585	645	1670	935	DN200	DN200	2330	2090	2290





3155

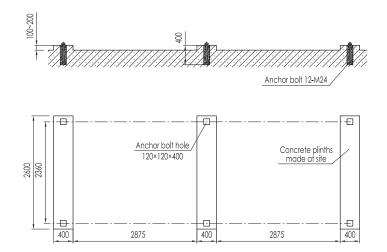
Chilled W. inlet

DN250

Cooling W. inlet

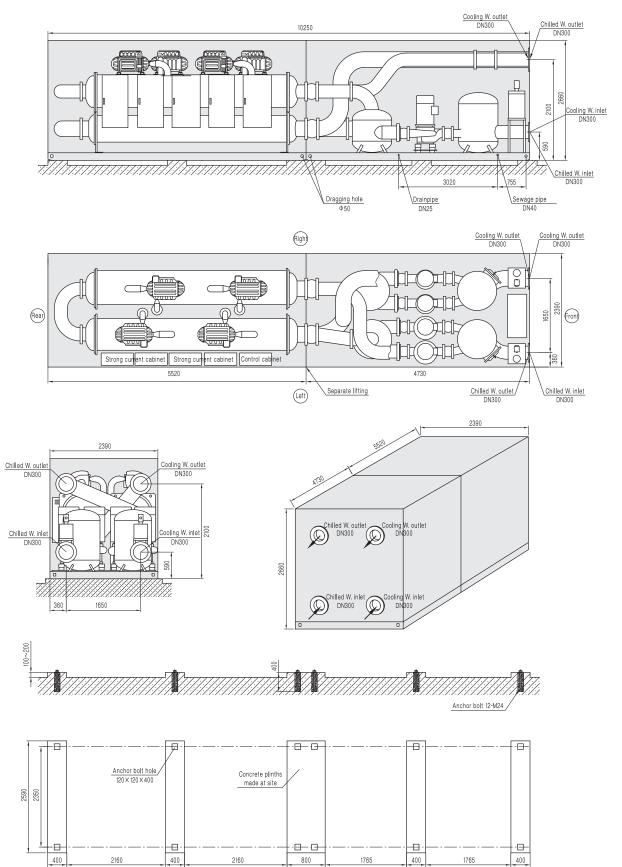
DN300

(Left)



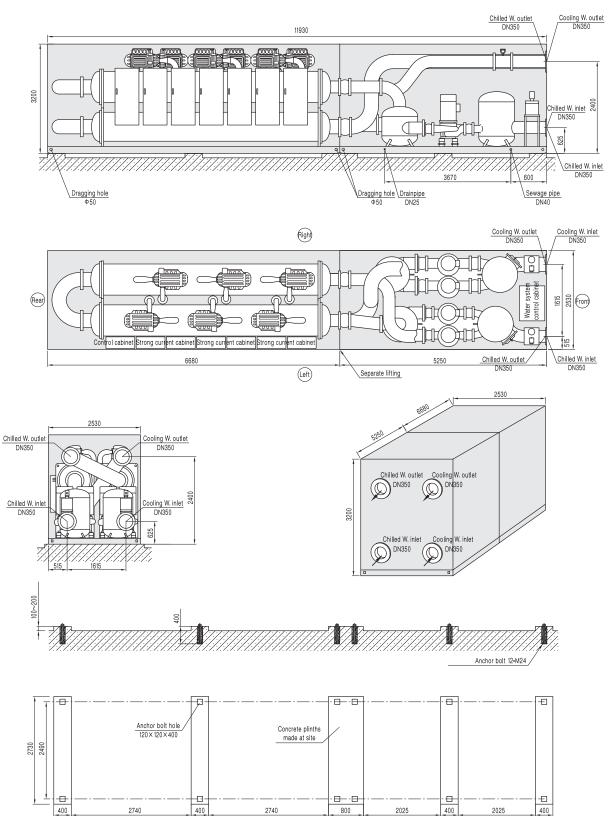
3500

CY240

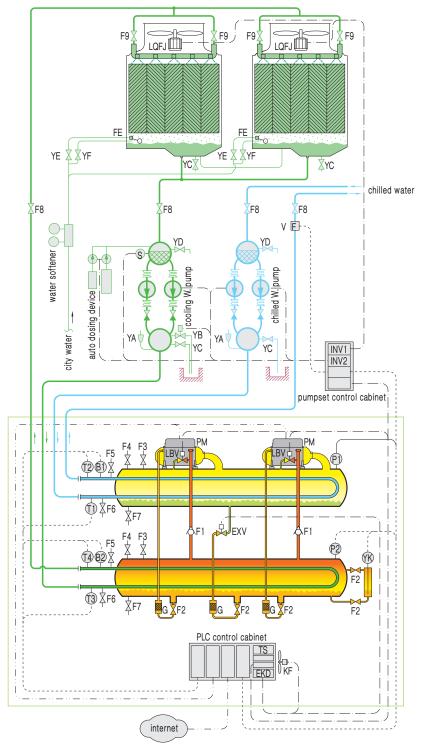


10





P&I Diagram



Control devices:

INV1	electronic throttle valve controller cooling tower fan inverter cooling water pump inverter Programmable Logic Controller Touch screen
Contr	olled objects:
	electronic throttle valve
KF	control cabinet fan
LBV	load balancing valve
LQFJ	cooling tower fan
PM	compressor

YB motor drain valve

Sensors:

- T1 chilled W. inlet temp. sensor
- T2 chilled W. outlet temp. sensor
- T3 cooling W. inlet temp. sensor
- T4 cooling W. outlet temp. sensor
- B1 chilled W. flow switch
- B2 cooling W. flow switch
- P1 evaporation pressure sensor
- P2 condensation pressure sensor
- S conductivity sensor
- V A/C W. flowmeter

Others:

- F1 check valve
- F2 shutoff valve
- F3 safety valve
- F4 purge valve
- F5 vent valve
- F6 drain valve
- F7 refrigerant discharge valve
- F8 shutoff valve
- F9 balance valve
- FE auto water makeup valve
- YA auto vent valve
- YC manual drain valve
- YD pollution discharge valve
- YE water makeup valve
- YF manual water makeup valve
- YK level probe
- G dry filter

Notes:

1. Chiller scope	
2. Line type:	
actuator signal output	
sensor signal input	
communication	_ · · _ · · _ ·

Scope of Supply / Work

Category	Item	BROAD	Customer	Remarks
Transportation & Location	Factory to port		\checkmark	BROAD can arrange transportation upon request
	Jobsite settlement (eg. positioning)		\checkmark	BROAD provides guidance
Electric engineering	Power supply to enclosure		\checkmark	3 phase, 4 wires
	Internet connection	\checkmark		Network cable to the enclosure is to be provided by customer
	Grounding		\checkmark	
Construction &	Foundation		\checkmark	
Installation	Pipe connection between chiller and pumpset for order with pumpset	\checkmark		A crane must be provided by customer
	External piping installation		\checkmark	Include chilled water pipes, water make- up and drain pipes
	Chiller cold insulation and chilled water pumps cold insulation	\checkmark		Factory-mounted
	Piping cold insulation in enclosure	\checkmark		For order with pumpset
	Pipeline cold insulation		\checkmark	
	Anti-freezing		\checkmark	Water anti-freeze treatment is recommended when the ambient temp. is below 0°C
Commissioning	Jobsite chiller commissioning	\checkmark		Customer provides energy and air conditioning load
Operation & Maintenance	Operator training on site	\checkmark	\checkmark	BROAD provides free professional site training; the customer pays the accommodations and transportation for BROAD engineer
	Regular maintenance	\checkmark		Service contract can be signed after the warranty period

Machine Room Construction

Machine Room

BROAD Packaged Power-efficient Chiller can be placed outdoor directly, no additional construction of machine room. Make the foundation in accordance with the drawings

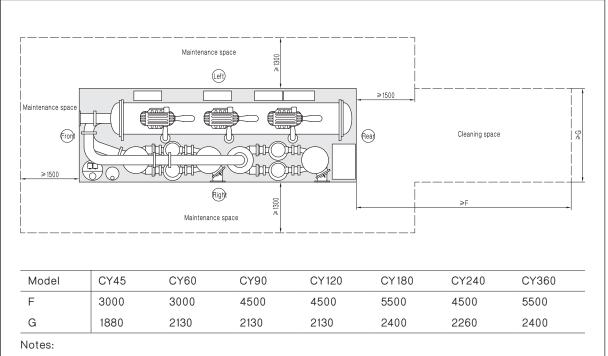
Foundation

- Please refer to dimension drawings for plinth dimensions
- Load capacity:
- ①The machine room foundation load is
- recommended as 1.5 times of the operation weight ②Make sure that the foundation is level without
- sinking or overload (for rooftop installation) ③Chiller load should be evenly distributed on the contact surface between the frame base rolling
- steel and the plinth
- Anchor bolts:
- ①Anchor bolts must be pre-installed in foundation per dimension drawings

②Place the chiller on the foundation directly and fix it with anchor bolts

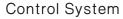
Machine room built by customer

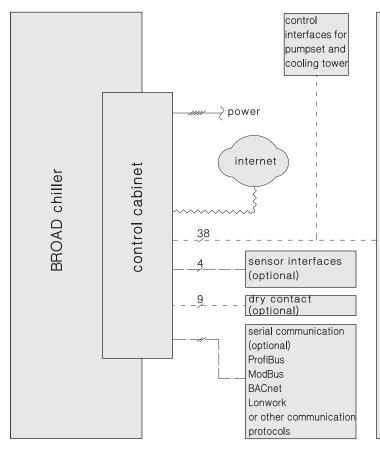
- Ventilation: poor ventilation leads to high humidity in the machine room, which may erode the unit. Please ventilate 3 times machine rooms every hour
 Drainage:
- Ochiller foundation must be on a high level in the machine room
- ②All discharge pipes and drainpipes must be visible above the drainage
- ③Machine room in basement must be built above a water ditch, which is equipped with an auto levelcontrolled submerged pump
- Temperature:
- Machine room temperature must be controlled within 5~43°C. Lower temperature may crack heat exchange tubes and water box when the chiller is shut off. Higher temperature may damage electrical components. Thermometer and over temperature alarm must be installed in machine room
- Humidity:
- Machine room humidity must be lower than 85%. Higher humidity may impair insulation of electrical components
- · See maintenance space requirements as below:



1. F, G is the space for tube service clearance. It could be the space of water pumps, doors or windows and also can be shared by two chillers.

- 2. The checking and washing work can be done by removing flexible joint and water cover in the front of chiller without dismantling pipeline system.
- 3. If the machine room is smaller than the above size, please contact with BROAD for a solution.
- 4. It is recommended that the height of the machine room be 500mm higher than that of chillers.





power packaged water distribution system control cabinet 1#chilled W. pump 2#chilled W. pump 1# cooling W. pump 2# cooling W. pump anti-sludge agent pump biocide pump cooling W. drain valve 1#cooling tower fan n#cooling tower fan

Notes:

- 1. BROAD packaged chiller control system includes interfaces for chiller / pumpset / cooling tower fan / internet / BMS etc
- 2. Pumpset and cooling tower control interface and water distribution system control cabinet are supplied with pumpset
- BMS control interface includes Serial Communication and Dry Contact options. Serial Communication interface can be ModBus / ProfiBus / BACnet or Lonwork
- 4. Only control interfaces will be provided to customers who only order chiller without pumpset and cooling tower

cable:

power cable	
control wire	
communication cable	
internet connection	~~~~~~

Exterior Wiring Diagram

Power control c	abinet 1		1			DC	ower		
		L11 -	L 11				L3 N PE		
	1# compressor power	L13 -	L 13			ĪĪ			
		N10 -	N10	I					
		PE 🗝	PE				\downarrow \downarrow \downarrow		
	· · · · · · · · · · · · · · · · · · ·		1						
	· · · · · · · · · · · · · · · · · · ·		_						1# chilled W. pump
Power control c	abinet n	Ln1 -	Ln 1				LK1U		МК1
		Ln2 -	Ln2				LK1V LK1W		
	n#compressor power	Ln3 - Nn0 -	Ln3					\bigcirc	2# chilled W. pump
		PE -	PE)			LK2U	$-\cap$	
			-				LK2V		(MK2)
Low voltage cor	ntrol cabinet						LK2W	0	1#cooling W. pump
	v voltage cabinet power	L -					LQ1U	$-\cap$	
LOV	v voltage cabinet power	N -					LQ1V		(MQ1)
							LQ1W	$ \cup$	
	(600	$\vdash \cap$					-	2#cooling W. pump
1# chille		620					LQ2V		(мq2)
🤍 W. pump	frequency						LQ2W	$-\cup$	
2# chille	wh W L	601			,			\sim	anti-sludge pump
pump or		621					0 MT02 NO1		(мт)
	operation	602						\bigcirc	anti-sludge pump
1#coolin	ig i i i i i i i i i i i i i i i i i i	622			,		BHOAD packaged distribution system control cabinet (201 / 20	\frown	
🤍 W. pump	frequency	12+					NO1	$-\cup$	MS
2# coolir	ng W.	603			,			0	cooling W. drain valv
pump on		623					FP02	-()	
_	operation	604					FP03 NO1		
1#coolin tower fa	n	624 13+						\bigcirc	1#cooling tower fan
tower ta	" (frequen¢y⊕	13-						$-\cap$	
2#coolir	ng tower	605					CO LF1V		(MF1)
fan on /	off	625					C LF1W	$ \cup$	
a	nti-sludge pump	606 626						\cap	2#cooling tower fan
		607			,		LF2U		MF2
\sim	biocide pump	627					LF2W	$-\cup$	
—	- W. desis and -	628							
	g W. drain valve	629 608							
		614				-			
wa	ter system fault	634			,				
water sy	stem fault reset	615							
		635 V1+							
1#chi ll ed W.p	oump operation feedback	221 -							
2#chi l led W.p	oump operation feedback	222 -							
	oump operation feedback	223							
	oump operation feedback r fan operation feedback	224 -					\square		
-	r fan operation feedback	226	+++						
	anti-sludge agent level	227 -							
	biocide level	228							
cooling	W. drain valve feedback power metering pulse	230 -							
	panar mataring pulse								
	internet interface	RJ45		- connect to internet					
	internet internace	11040							
	,								
sensors interface	cooling W. conductivity	A3+ A3-	¢)					
(option)		A3- A4+							
	chilled W. flow meter	A4-)					
)	BMS	640							
		641 642					10		
	chiller on	643				- BN	٨S		
Dry-contact (option)	fault	644				-		()	and a final state of the
(0,0,0,0)		645 V1+						(_)	shielded cable
	BMS on	216 -				SON	I	\cap	and shirts to the
	BMS off	217 -	Ļ			SOFF		U	non-shielded cable
				0					BROAD supply scope
BMS communicat	ion interface (optiona l)	RS485 -		2-core communicatio	on cable	- RS485			
	L								

Notes:

1. Instead of a control cabinet, only control interfaces will be provided to customers who only order chiller without pumpset and cooling tower

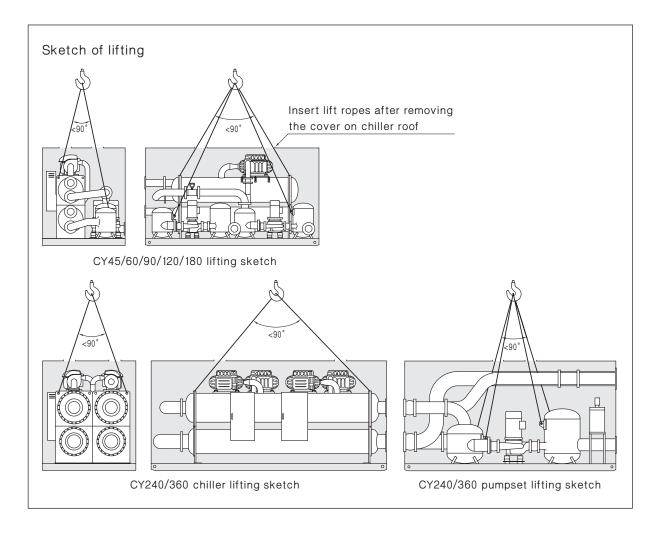
2. DC4-20mA signal is provided for frequency control and sensors

Lifting & Leveling Tips

- Before the chiller is positioned, concrete foundation plinths must be molded and leveled. The level degree is <1.5‰, height of foundation is 100~200mm. Then fix the chiller with anchor bolts on the foundation.
- 2. Lifting must be done by qualified lifting companies that are properly insured.
- 3. The crane must be supported by crossties and firm foundation to avoid sinking. Check the crane steel ropes and hooks before lifting to prevent any accident. The lifting intersection angle must be less than 90°. It is strictly prohibited to lift the chiller with a single steel rope. When the chiller is lifted 20mm above the carriage or the ground, it should be kept for a little while. Lift the chiller slowly if everything is fine.
- 4. If limited by loading height, loading angle or machine room access, the professional lifting company must make special plan with BROAD team together to avoid any risk.
- 5. The landing of the chiller must be with care. Crash landing is strictly forbidden.
- When moving the chiller, only round steels or thick steel tubes can be used as rollers instead of wooden sticks.

Only drag the dragging hole on the rolling steel. Do not place forces on other part of the chiller. Lift the unit first with jacks under the rolling steel before rigging

- 7. After chiller positioning, please adjust leveling and lay thin steel plate where it is uneven to guarantee compact contact between the chiller and base. Take tube sheet as the leveling point and make front/rear and left/right leveling (check level height of every part by acrylic tube). It should be leveled within 1% both lengthwise and sidewise. Leveling must be done within 2 hours after locating the chiller; otherwise the chiller base will be damaged.
- 8. The chiller must be located levelly and its steel frame bases must match the plinth, the weight of the chiller must be evenly balanced on the plinth.
- 9. The chiller should be protected by full time personnel during transportation & installation. No access allowed for unauthorized persons. Valves of the chiller are forbidden to be screwed. If the machine room is still under construction, precautions are essential to avoid chiller get damaged or dirty. No scraping the paint or insulation layer.



Item	Object	Installation position and requirement	Material	Source	BROAD scope	Customer scope
Chiller	Chiller power	Chiller control cabinet and water system	5-core cable	Customer	/	Cable installation and wiring inside chiller control cabinet
	Touch screen	Built-in	/	BROAD	/	/
	Ambient temperature sensor	Ventilation and avoid direct sunlight	3-core shielded cable (10m standard supple)	BROAD	Wiring inside chiller control cabinet	Temperature sensor installation and cable installation
	Network monitor	Built-in	Network cable	Customer	Wiring inside chiller control cabinet	Cable installation Wiring at building side
	BMS interface (optional)	Chiller control cabinet	Communication cable (for serial communication), 11-core cable (for dry contact)	Customer	Wiring inside chiller control cabinet	Cable installation wiring at building side
	Chiller and pumpset grounding	Grounding resistance ≤4Ω	Grounding / wire	Customer	/	Grounding setup and wiring
Pumpset	Main power supply connection	Water distribution system control cabinet	5-core cable	Customer	Wiring inside chiller control cabinet	Cable installation
	Wire between chiller and water distribution system cabinet	Between chiller and water distribution system cabinet	Cable supply as per package chiller	BROAD	installation and wiring inside chiller control cabinet	/



List of Control System Installation

BROAD Town, BROAD Group Headquarters, Changsha, China











BROAD power-efficient chillers and packaged water distribution system are ISO, CE, ETL, ASME, AHRI certified





To protect forest & water sources, please imitate us to adopt compact layout & thin paper printing

2017.12.07 The second edition Quantity: 10,000 BY288-16 © 2016



BROAD AIR CONDITIONING **远大空调有限公司**

BROAD Town, Changsha, China 410138 www. broad.com Tel: +86-731-84086688 Fax: +86-731-84610087